

Work Order ID 141366

Thursday, February 04, 2016 7:21:26 AM

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Item ID: D4435-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: T/R Bellcrank Cover Assembly

Start Date: 2/4/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/11/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: FEB 04 2016 Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4435	B ✓								
100		0.00							
100									
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									

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Item ID: D4435-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: T/R Bellcrank Cover Assembly
Start Date: 2/4/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/11/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3	0.00							
120									
Powdercoat	Memo	0.00							
Powder Coating	*** MASK NUT PLATE HOLES *** M 109777 11:50 START TIME: 11:50 OVEN TEMPERATURE: 320 FINISH TIME: 12:20								
130	QC3- Inspect Part Finish	0.00							
130									
QC	Memo	0.00							
Quality Control									
140	Identify as per dwg & Stock Location: <u>58</u>	0.00							
140									
Packaging	Memo	0.00							
Packaging									

1 0 16-06-9. 34 38

DAS 38 9-89
JUN 09 2016

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DAS 6 9-89

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Item ID: D4435-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: T/R Bellcrank Cover Assembly
Start Date: 2/4/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 2/11/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

MLJ

JUN 13 2016

Picklist Print

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Parent Item: D4435-045

D4435-045

Parent Item Name: T/R Bellcrank Cover Assembly

Start Date: 2/4/2016

Required Date: 2/11/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevB 11.12.22 per PA2 EC verified by:JLM IPP RevC
12.01.23 per REVA DD verified by:EC IPP REV:D 12.03.06
AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4435-5		Manufactured	No			100	Each	1.0000	1	1			
D4435-5 Mount Bracket													
** FF													

D4435-7		Manufactured	No			100	Each	0.0000	1	1			
D4435-7 Bracket													
** B 143494													
MS20426AD3-2		Purchased	No			100	Each	18,153.00	4	4			
MS20426AD3-2 Rivet													
** 4 FF													

MS20470AD4-3		Purchased	No			100	Each	1,350.000	4	4			
MS20470AD4-3 Rivet - Universal Head													
** FF													

Picklist Print

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Parent Item: D4435-045

D4435-045

Parent Item Name: T/R Bellcrank Cover Assembly

Start Date: 2/4/2016

Required Date: 2/11/2016

Start Qty: 1.00

Required Qty: 1.00

MS21059L3

Purchased

No

100

Each

179.0000

1

1

MS21059L3

Nut Plate

Location

Loc Qty

Loc Code

CA

8

M129682

8

ST301

140

M133363

40

M133990

50

M134055

50

ST303

31

M131616

5

M133016

26

MS21062L3

Purchased

No

100

Each

39.0000

1

1

MS21062L3

Nut Plate

Location

Loc Qty

Loc Code

ST300

39

m126275

39

FEB 04 2016